(a)(i) saponification is the process used to make soap from godium hydroxide and caster oil. (ii) The cleaning achien of soap makes use of the physical properities of water and dirf'. The polar end of the soap bonds with water molecules while the long fatty acid chain at the other and bands with oils and dirt' notecules. In this way soap allows water to the clean' a surface by creating a connection between water molecules and oi//d.bf molecules

02MR

R D OF STUDI 6) 6 H2504 · O4mol.L vefore · 05 mol. L ve fore .06 mol.L $250_{2} + 0_{2}$ $\rightarrow 250_3$ · O4 mol.L pretend 1 2 • 2 \sim 1 litre •. 04 .02 .04 $[50,]^{2}$ K = [S0,]2[0] ì ·042 Ξ. $(04)^2$ (02)- 50

ciii) <u>Sulfuric acid is used as an oxidising agent.</u> Such an example includes iddine $2I^- + H_2SO_4 \rightarrow I_1 + SO_4^2 + 2H^4.$ It is used to oxidise substances that are usually very inert. and stand. stable Sulfume and is also used as a dehydrating agent. This can be used to entract carbon out of glucose. $C_{12} + H_2 SO_4 \rightarrow 12C + 14SO_4 \cdot 12H_2O_4$ It can also be used to dry the chlorine gas after it is produced. Sulfuric acid is used as a catalyst for esterfication as it allows the water to be absorbed quickly. alkanol + alkanoric acid - H250 alkyl alkanoake + wake. Sulpte ions are mostly insoluble in water 50 when the sulfuricacid is put mixed with these ions, soch as borium, precipitates of sulfates are formed Ba²⁺ + H2 SO4 -> BaSO415) + 2HA (ag) Ba (gf SOy rag) > Ba SO4(3)

02/WB8

INDUSTRIAL CHEMISTRY Fe³⁺ + SCN = FeSCN²⁺ d) (i) We set up the test tubes containing estutions of the above in equilibrium. Throw the test tube was slawly hearted, and changes observed. One test tubes was placed in a water bath of ice, To one test tube was added EF, and changes observed. To one test tube was added FeSCN²⁺, and changes observed $\mathcal{A}(ii\mathbf{k})$ When keginning experiment, it was known that the pr laid left was ned, and the right brange. As the equilibrium reactions occurred, colour changes were observed. With an increase in temp, the endothemic reaction was favoured, and the colour changed accordingly, With a decrease in temp, the exothemic reaction was forward, and the islaw changed accordingly. When por reactants added, reaction system in Reaction analysed using the concept that when an equilibrium is changed, equilibrium shifts to accound a change.

BOARD OF STUDIES 28 INDUSTRIAL CHEMISTRY d) (ii) shifted to the right, when products added, reaction shifted to left.

(e) There are three type methods .of. producing soderin hydroude industrially. - Merenny process: - In the merency process the. an sodium hydroxide is produced cat the cothode. Sodrum nons are converted to. todum metal which is mixed with marcange to produce Na(Hg) and then it is esprayed on to the water. to produce OH ione. Thatine pocess there are many environmental, probleme and us therefore being aboushed. The mereny how the process leaks out into waterways, a rivers which ear porson fish and. theaten the aquate life at the bottom. of the food chain. The - Nelson drappean cell-This user the. concentrated electrolysis to produce inplicate. at the cathode. In liter as reduced at the youth hydrogen gos, us reduced at the cathode. Sodown and to of four hydroxide. Sodium love are then passed. Monght the cathode

to tom a solar het core colution of solum chlor hydroscide. A major picklen with those this process is that the sockern. hydroxede is mixed with small classe of sodum chloride and the godium hydroide has to be sperated from the. as sodrum. Unloude by crystallography. Also this pocess uses abbestoe diaphram. lines to produce. separate the anode and the cathode, this assestor diaphan is said to. cause cancer ob a portreular type. The two pocesses hamed. above are being replaced by Membrane. process. The membrane process does not use mercury and uses a permeable. water membrane to separate. The cathode, and the anode. Sochum article The adding gas, hydrocuste and and solum netal us passed the Sochun metal rea. The membrane does not allow the,

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BOARD OF STUDIES chloude wans on the to. hydrogen ion ubrane. So 1 Lough the , the. - y droscrate ot 200 men childred e Sol