Start here. a) First you need to to tothersure that there is crough afficient space to work. Then you need to mark out on the steel where you want to drill the holes by using a ruler, on scruber and a engineers square you will the need to double check your merhings to ensure they metch up with your plannel brachet. Then you will need to place the bound on the drilling board and daill the later where you its worket. You will then need to cet the steel so it can he lam instead of 300m. Once you have done that you will read to Just smooth aut the edges so there is no shop clies.